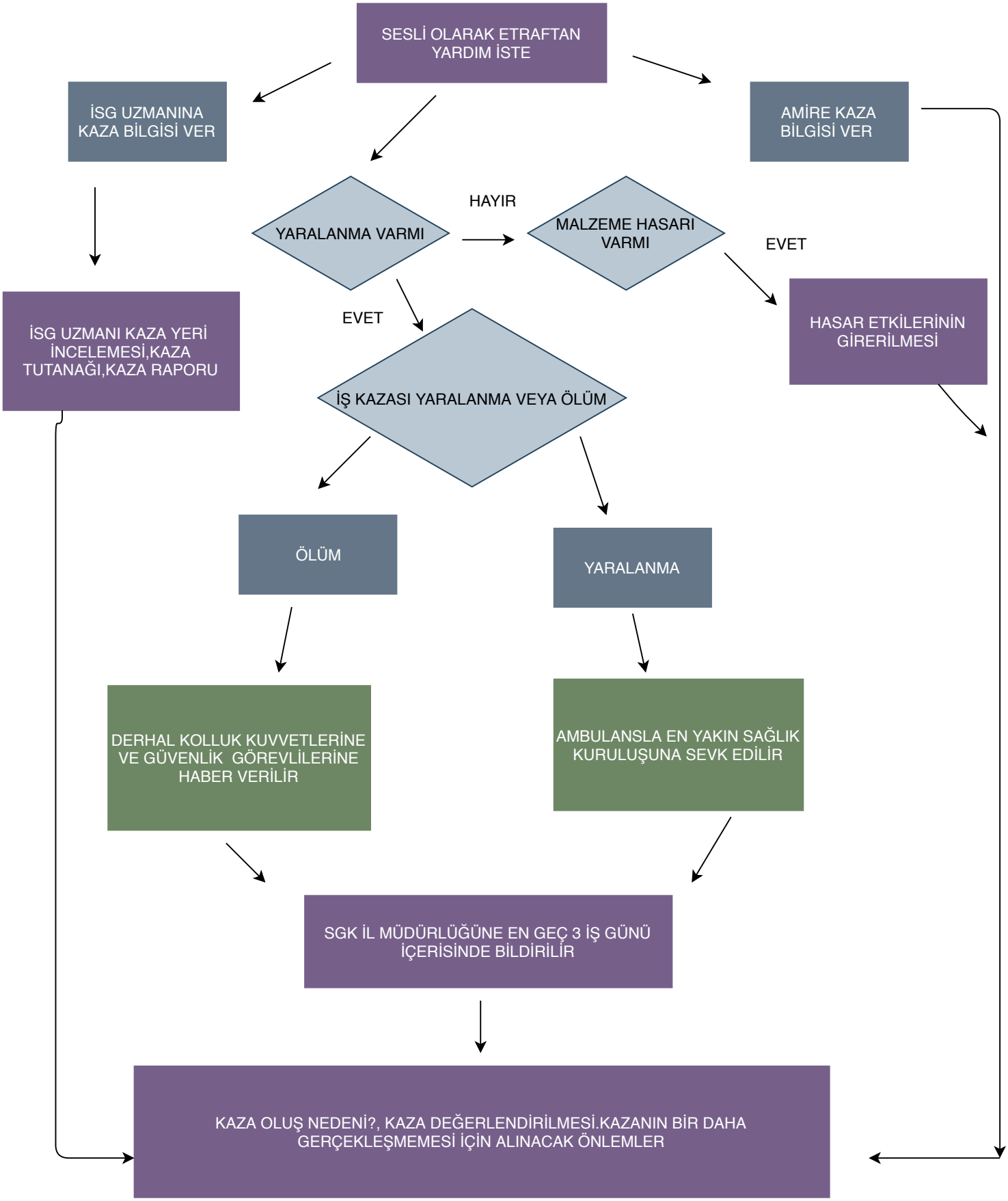İŞ KAZASI AKIŞ ŞEMASI